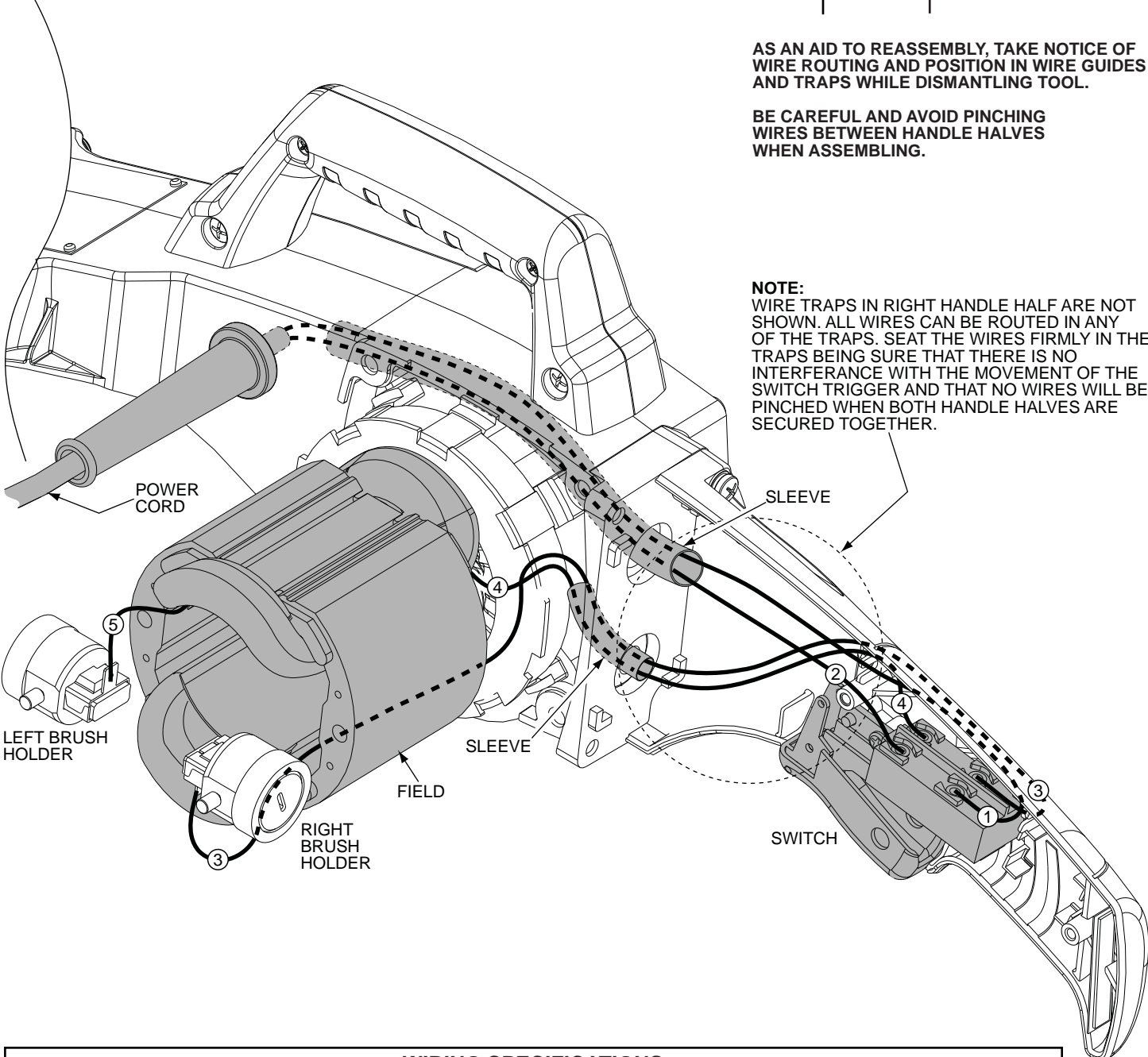


WIRING INSTRUCTIONS

TITLE	14" ABRASIVE CUT OFF MACHINE	BULLETIN
	MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.	58-01-0552
		DATE Dec. 2012

AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE CAREFUL AND AVOID PINCHING WIRES BETWEEN HANDLE HALVES WHEN ASSEMBLING.



NOTE:
WIRE TRAPS IN RIGHT HANDLE HALF ARE NOT SHOWN. ALL WIRES CAN BE ROUTED IN ANY OF THE TRAPS. SEAT THE WIRES FIRMLY IN THE TRAPS BEING SURE THAT THERE IS NO INTERFERENCE WITH THE MOVEMENT OF THE SWITCH TRIGGER AND THAT NO WIRES WILL BE PINCHED WHEN BOTH HANDLE HALVES ARE SECURED TOGETHER.

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	BLACK	22-64-1422	-----	COMPONENT OF CORD SET. CONNECT TO SWITCH AS SHOWN.
2	WHITE	22-64-1422	-----	COMPONENT OF CORD SET. CONNECT TO SWITCH AS SHOWN.
3	WHITE	18-70-0185	-----	COMPONENT OF FIELD. CONNECT TO SWITCH AND RIGHT BRUSH HOLDER.
4	BLACK	18-70-0185	-----	COMPONENT OF FIELD. CONNECT TO SWITCH AS SHOWN.
5	WHITE	18-70-0185	-----	COMPONENT OF FIELD. CONNECT TO LEFT BRUSH HOLDER AS SHOWN.